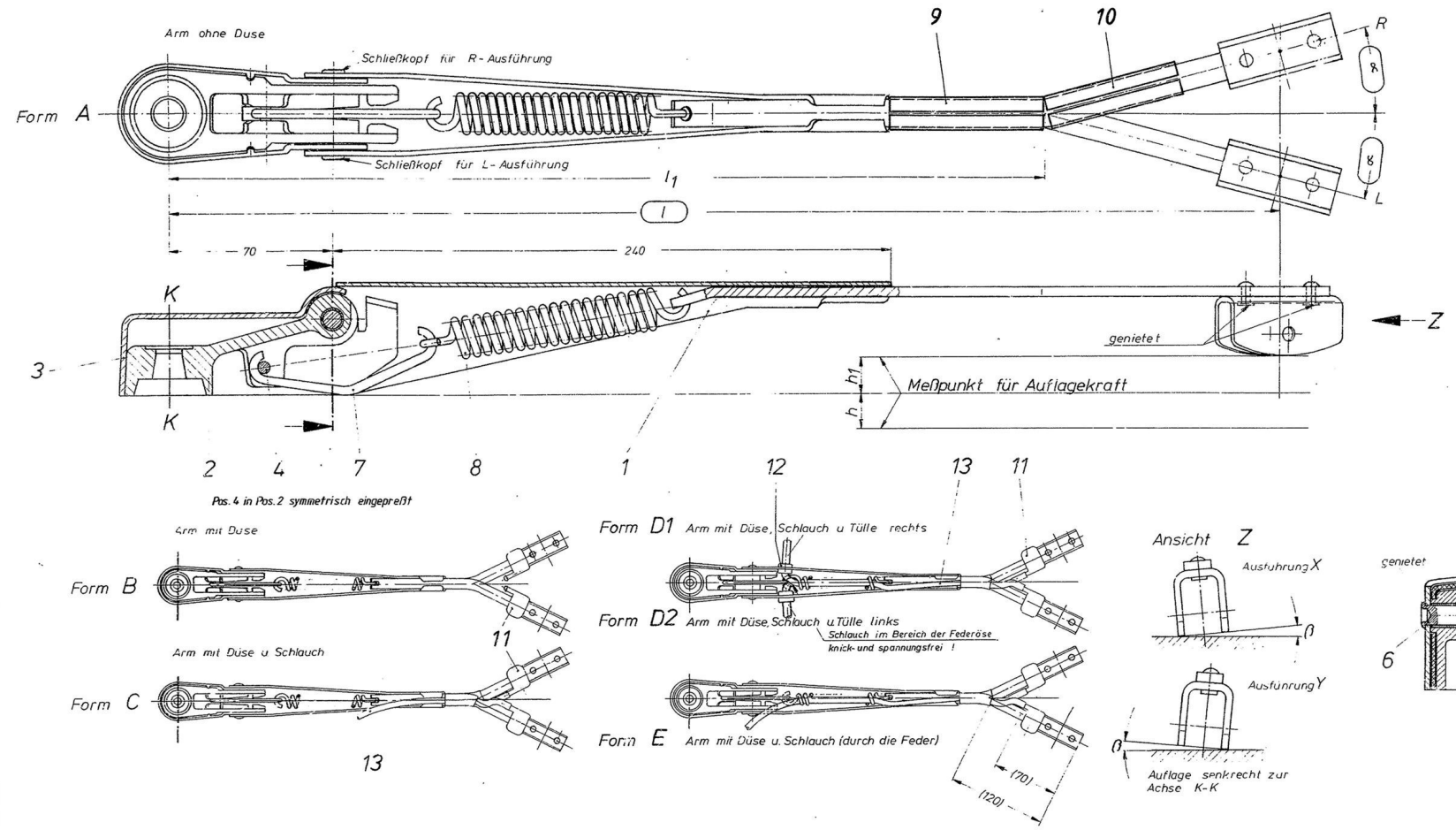

Änd. N	Index	Art der Änderung	Tag	Name
01-7447		Tab. neu eingeführt	12.11.80	
01-7447N1		Bei Sach-Nr 104.733 war Pos. 8 908.030	18.3.81	
01-7577	Y	Bei Form D1 war Federöse entgegen der Tülle montiert, Text geändert	15.9.81	
01-7607	X	bei Sach-Nr 105.474 „1" war 7.00.14	23.10.81	Ba.
01-7631	X	Sach-Nr 104.710 war Form D1, 104.711 war D2, Pos. 12 entfällt, Form E auf Form D zugef.	4.12.81	
01-7707	X	Sach-Nr 104.710 u. 104.711 war Form E, Pos. 12 zugefügt	27.5.82	
01-7710	X	Bei 105.194 u. 105.475 u. 105.195 war „1" 585, bei 105.474 war „1" 575	17.6.82	
01-	X	Bei 104.711 war ∡ 21°	26.10.82	
01-7768N1	X	Bei 102.993 u. 102.994 war Pos. 2 191.498 bei den restl. Sach-Nr war bei Kegelbohr. 916 Pos. 2 191.499 bei ø 12 191.501	10.12.82	
01-7916	X	Bei 105.059 u. 105.060 war Pos. 8 908.030 Auflagekraft war 11 N ± 1,1 N	19.7.83	
01-8863		Bei 104.734 Pos. 12 zugef. Form war „C"	7.10.87	Gö.
01-8940		Pos. 4 war 904.642 T. Bem. „Pos. 4 in Pos. 2 ..." zugefügt	2.2.88	Sch.
111716	H7 H5 C41	Pos. 9 war Reiter, Steck-192.586. Pos. 10 war Niet F 910.985. Pos. 14 war Schlauch, Isol-SWF 12340.	12.4.91	
111716N1	H5	Bei 104.710, 104.711, 105.195 war Pos. 10 184.980.	23.9.92	
114729		Sach-Nr. 105.195 w. Status 4	1.3.94	Wo.
115702		Sach-Nr. 102.994 wird Status 5	1.2.95	
115732		Sach-Nr. 104.524 wird Status 4	2.8.95	Lang
116286		Sach-Nr 104.735 wird Status 5	27.9.96	Lang
117206		SNR 104.733 wird Status 4	27.1.97	Lang
117207		SNR 105.156 wird Status 4	13.1.97	
		SNR 105.194 wird Status 5	13.1.97	Lang
93571010		SNR 102.993 w. FOO	14.6.00	Win

FUNKTIONSWICHTIGE MERKMALE
CRITICAL FUNCTIONAL CHARACTERISTICS

Schlauch: wetterfest u. lichtbeständig
Farbe: schwarz

Bei Vermerk „siehe Einzelzeichn." ist diese allein maßgebend

Oberfläche: 6026 = sw-mt / Lack SWF 53.117
6100 = Al-farbig / Lack SWF 53.102

Verkaufsbezeichnung: WMP

Mikroverfilmt

Pos.	Sach-Nr.	Form	Stück	Bezeichnung	Bemerkung
15					
14					
13	s. Tabelle	T	1	Schlauch	12.855
12	s. Tabelle	T	1	Tuelle	
11	s. Tabelle	T	1	Duese	
10	s. Tabelle	T	1	Klemme S	31.0600
9	s. Tabelle	T	1	Klemme S	31.0600
8	s. Tabelle	T	1	Feder Z	
7	s. Tabelle	T	1	Buegel	
6	911.972	T	1	Niet	217.03
5	911.971	T	1	Buchse DU	25.427
4	906.080	T	1	Stift	21.451
3	s. Tabelle	T	1	Kappe	
2	s. Tabelle	T	1	Befestigung	
1	s. Tabelle	T	1	ZUS Stange/Wisch-	

Kanten (siehe SWF DI 122 u. SWF DI 123) nicht entgratet entgratet

Nennmaß (kurzer Schenkel) 10 10 50 50 100 > 100

nicht tolerierte ∡ zu Abweichung

DIN 3141 Oberflächenzeichen — Reihe 3 — zul. max. Rauhtiefe in µm: 63 16 4 1

Poßmaße

Abmaße

nicht tolerierte Maße 6 6 30 30 100 100 160 160 300 300 1000

zul. Abweichung

Kundenzeichnungs-Nr.

Oberfläche: s. oben

Halbzeug

Werkstoff

	Tag	Name	Maßstab
1979			
Bearb.	28. 6.		1:1
Gepr.			
Norm.	18. 12.		
Ges.			

WISCHARM

SWF 31.055 E

Für diese Zeichnung behalten wir uns alle Rechte vor

Zeich.-Nr. 31.

SWF-SPEZIALFABRIK FÜR AUTOZUBEHÖR GUSTAV RAU GMBH 7120 BIETIGHEIM

Blatt-Nr. 1 Form Bl. Nr. 2

Ersetzt durch

IBZ ORG 17

A SWF Sach-Nr.	B Form	C l ±4	D l_1 ±3	E h	F h_1	G Abbiegung ∡α ± 1° L links	H R rechts	I Ansicht: Z Verdrehung θ Aust. X	K ±2° Aust. Y	L Ober-flächen Schlüssel	Pos. 1 SWF 31.265D	Pos. 2 191.500D 191.500D	Kegelbohr. nach DIN 72 783	Pos. 3 s. 194.903 C	Pos. 7 SWF 31.505	Pos. 8 Format B	Pos. 9 SWF 31.060	Pos. 10 SWF 31.060	Pos. 11 Format B	Pos. 12 SWF 21602	Pos. 13	MILESTONE	Auflage-kraft N	±N	Kunden-Nr.	Neueinfr. Änd.-Nr.	Siehe Einzel-zeichn.	Ersatz für	vom (letzte Änd.)	Bemerkungen
102.993	A	495	340	—	13	26°30'	—	—	—	6100	194.912	191.500	16	194.903	194.904	908.030	—	—	—	—	—	FOO	10	1	381 824 0028	1/04/72	—	102.993 E	2.6.78	
~~102.994~~	~~A~~	~~495~~	~~340~~	~~—~~	~~13~~	~~—~~	~~26°30'~~	~~—~~	~~—~~	~~6100~~	~~194.911~~	~~191.500~~	~~16~~	~~194.903~~	~~194.904~~	~~908.030~~	~~—~~	~~—~~	~~—~~	~~—~~	~~—~~	~~FOO~~	~~10~~	~~1~~	~~381 824 0128 KZ~~	~~1/04/72~~	~~—~~	~~102.994 Ts. 102.993 E~~	~~2.6.78~~	Status 5; 115702
103.593	A	680	348	—	13	21°30'	—	—	—	6026	194.258	191.500	16	194.223	194.904	910.391	—	—	—	—	—	FOO	14	1,4	7.731.111.710	1/08/74	—	103.593 E	12.1.79	
103.603	A	495	340	—	13	26°30'	—	—	—	6026	194.912	191.500	16	194.223	194.904	908.030	—	—	—	—	—	FOO	10	1	381 824 0228	1/12/74	—	103.603 E	2.6.78	
103.604	A	495	340	—	13	—	26°30'	—	—	6026	194.911	191.500	16	194.223	194.904	908.030	—	—	—	—	—	FOO	10	1	381 824 0328	1/12/74	—	103.604 Ts. 103.603 E	2.6.78	
~~103.633~~	~~A~~	~~740~~	~~416~~	~~—~~	~~13~~	~~30°~~	~~—~~	~~—~~	~~—~~	~~6026~~	~~194.168~~	~~191.502~~	~~12~~	~~194.223~~	~~194.904~~	~~908.030~~	~~—~~	~~—~~	~~—~~	~~—~~	~~—~~	~~FOO~~	~~10~~	~~1~~	~~—~~	~~1/07/76~~	~~—~~	~~103.633 E~~	~~9.5.78~~	ungültig! 01-8004
103.641	A	680	348	—	13	—	21°30	—	—	6026	194.155	191.500	16	194.223	194.904	910.391	—	—	—	—	—	FOO	14	1,4	7.731.117.108	1/22/74	—	103.641 Ts. 103.599 E	12.1.79	
104.306	B	800	713	—	5	14°30'	—	—	—	6026	193.155	191.500	16	194.223	194.904	910.391	—	—	104.725	—	—	FOO	12	1,2	—	1/39/76	—	104.306 E	19.6.78	
104.307	B	800	716	—	5	—	22°	—	—	6026	193.154	191.500	16	194.223	194.904	910.391	—	—	104.724	—	—	FOO	12	1,2	—	1/39/76	—	104.307 Ts. 104.306 E	19.6.78	
104.524	A	495	340	—	13	26°30'	—	—	—	6026	194.912	191.502	12	194.223	194.904	908.030	—	—	—	—	—	FOO	10	1,0	—	1/87/76	—	104.524 E	7.3.77	STATUS 4 115.730
104.696	A	610	348	—	13	30°	—	—	—	6026	192.637	191.500	16	194.223	194.904	908.030	—	—	—	—	—	FOO	10	1,0	7.731.120.013 „b"	1/57/77	—	104.696 E	2.6.78	
104.710	D1	700	585	—	4	—	15°	—	—	6026	192.600	191.500	16	194.223	194.904	911.548	184.979	189.446	104.724	909.121	910.449	FOO	18	2,0	—	1/63/77	—	104.710 E	2.2.79	
104.711	D2	700	585	—	4	21°30'	—	—	—	6026	192.599	191.500	16	194.223	194.904	911.548	184.979	189.446	104.725	909.121	910.449	FOO	18	2,0	—	1/63/77	—	104.711 Ts. 104.710 E	10.8.79	
104.733	C	740	416	—	13	30°	—	—	—	6026	192.558	191.502	12	194.223	194.904	910.391	184.978	184.981	104.725	—	910.449	FOO	14	1,4	—	1/69/77	—	104.733 E	9.5.78	STATUS 4 : 117206
104.734	D2	680	348	—	13	21°30'	—	—	—	6026	192.556	191.500	16	194.223	194.904	910.391	184.978	184.981	104.725	909.121	910.449	FOO	14	1,4	—	1/69/77	—	104.734 E	12.1.79	
~~104.735~~	~~C~~	~~495~~	~~340~~	~~—~~	~~13~~	~~26°30'~~	~~—~~	~~—~~	~~—~~	~~6026~~	~~192.554~~	~~191.502~~	~~12~~	~~194.223~~	~~194.904~~	~~908.030~~	~~—~~	~~—~~	~~104.725~~	~~—~~	~~910.449~~	~~FOO~~	~~10~~	~~1~~	~~—~~	~~1/69/77~~	~~—~~	~~104.735 E~~	~~25.11.77~~	STATUS 5 : 116286
105.060	B	620	451	—	4	26°30'	—	—	—	6026	192.031	191.500	16	194.223	194.904	910.391	—	—	104.725	—	—	FOO	16	1,6	—	1/26/79	—	105.060 E	19.7.79	Status 4; 112751
105.059	B	580	414	—	4	—	28°30'	—	—	6026	192.030	191.500	16	194.223	194.904	910.391	—	—	104.724	—	—	FOO	16	1,6	—	1/26/79	—	105.059 Ts. 105.060 E	19.7.79	
105.155	A	516	340	—	13	20°	—	—	—	6026	191.835	191.500	16	194.223	194.904	908.030	—	—	—	—	—	FOO	10	1	389 820 00 44	1/01/80	—	105.155 E	14.4.80	
105.156	A	516	340	—	13	33°	—	—	—	6026	191.834	191.500	16	194.223	194.904	908.030	—	—	—	—	—	FOO	10	1	389 820 02 44	1/01/80	—	105.156 E	18.6.80	STATUS 4 : 117207
105.169	A	516	340	—	13	—	20°	—	—	6026	191.821	191.500	16	194.223	194.904	908.030	—	—	—	—	—	FOO	10	1	389 820 01 44	1/01/80	—	105.169 Ts. 105.155 E	14.4.80	Status 4 / 111763
105.170	A	516	340	—	13	—	33°	—	—	6026	191.820	191.500	16	194.223	194.904	908.030	—	—	—	—	—	FOO	10	1	389 820 03 44	1/01/80	—	105.170 Ts. 105.156 E	18.4.80	Status 4 / 111763
~~105.194~~	~~C~~	~~700~~	~~602~~	~~—~~	~~4~~	~~—~~	~~25°~~	~~—~~	~~—~~	~~6026~~	~~191.777~~	~~191.500~~	~~16~~	~~194.223~~	~~194.904~~	~~911.548~~	~~—~~	~~—~~	~~104.724~~	~~—~~	~~910.449~~	~~FOO~~	~~18~~	~~2~~	~~—~~	~~1/15/80~~	~~—~~	~~105.194 E~~		STATUS 5 117207
105.195	C	700	600	—	4	18°	—	—	—	6026	191.775	191.500	16	194.223	194.904	911.548	184.979	189.446	104.725	—	910.449	FOO	18	2	—	1/15/80	—	105.195 Ts. 105.194 E		Status 5; 114729
105.447	A	610	365	—	13	35°	—	—	—	6026	191.291	191.500	16	194.223	194.904	908.030	—	—	—	—	—	FOO	10	1,0	—	1/34/81	—	—		
~~105.474~~	~~D1~~	~~671~~	~~571~~	~~—~~	~~1~~	~~—~~	~~18°~~	~~—~~	~~—~~	~~6026~~	~~191.233~~	~~191.500~~	~~16~~	~~194.223~~	~~194.904~~	~~911.548~~	~~184.979~~	~~184.980~~	~~104.724~~	~~909.121~~	~~910.449~~	~~FOO~~	~~18~~	~~2,0~~	~~—~~	~~1/63/81~~	~~—~~	~~1E03 264 190~~		Status 5 / 111747
~~105.475~~	~~D2~~	~~700~~	~~602~~	~~—~~	~~1~~	~~25~~				~~6026~~	~~191.232~~	~~191.500~~	~~16~~	~~194.223~~	~~194.904~~	~~911.548~~	~~184.979~~	~~184.980~~	~~104.725~~	~~909.121~~	~~910.449~~	~~FOO~~	~~18~~	~~2,0~~	~~—~~	~~1/63/81~~	~~—~~	~~1E03 264 120~~		Status 5 / 111747